

# Solder Wire - High Grade Solder

**• Material:**

Alloy: Sn60Pb40 (60% Tin and 40% Lead)

**• Features:**

- Appearance: Bright and shiny finish
- Melting point: 183°C
- Flux content: 1.3%, 1.8%, 2.2% (+/- 0.1%)
- Flux Type: F4, R, RC
- Excellent solder joint reliability
- Excellent thermal & mechanical fatigue resistance

**• Application:**

Suitable for hand soldering in Electronics and Electrical assembly process

**• Soldering iron set temperature range:**

350°C - 425°C



Item No.	Size (mm)	SWG	Weight (g)
SOL3	0.80	22	500
SOL4	1.20	18	500